

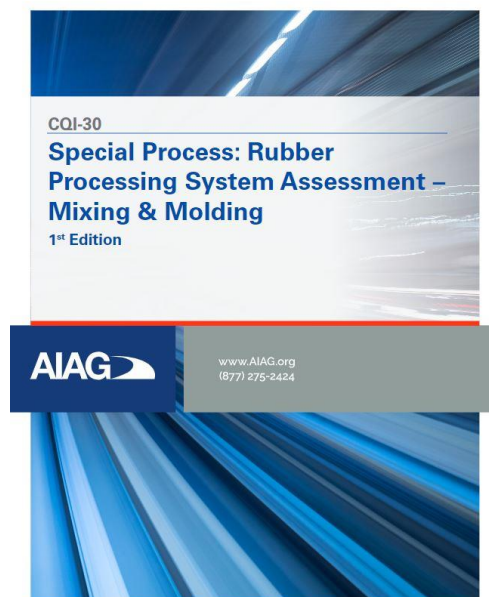
The new AIAG CQI-30 Rubber Processing Assessment, Mixing and Molding 1st Edition August 2022

The standard series "AIAG CQI Special Processes" has been expanded. In August 2022, a new CQI-30 Standard Rubber Processing System Assessment "Manufacture of molded rubber parts" was published.

The CQI-30 Standard is structured similarly to the other Special Processes and consists of the sections: cover sheet, general pre audit, management responsibility, job audit, rubber mixing, inspection and testing, facilities & Equipment, molding, substrate preparation and a glossary.

As a long-standing AIAG member and official training license partner in Europe, TopQM-Systems is always "up to date" and provides the automotive market with the latest AIAG information. We offer licensed and specially developed CQI training courses in Europe, our own CQI workshops, best practice for implementation and CQI audits. Benefit from this exclusivity and register for our newsletter at www.topqm.de and thus always find out the latest important AIAG -CQI Topics.

Below you will find an overview of the structure and system of the new CQI-30 standard:



Source: AIAG www.aiag.org, Southfield MI / USA

- **Cover Sheet** (with details of the respective rubber manufacturing process, as well as a summarized evaluation system of the audit result, simply presented with the number of "not satisfactory findings" and the "need immediate action findings")
- **Section1: General Audit Informationen** (Overview of Company Capabilities "Pre-Audit Survey")

- **Section2: Management Responsibility & Quality Planning** (mit unterteilten Einzelanforderungen für diese jeweils die Auditnachweise aufzuführen sind sowie einzeln bewertet werden müssen)
- **Section3: Jobaudit** (product specific assessment on site based on customer requirements and an control plan, similar to a product audit)
- **Section4: Rubber Mixing** (Detailed audit questions on individual processes of recipe production)
- **Section5: Inspection & Testing** (molding parts inspection and test equipment)
- **Section6: Facilities & Equipment** (rubber manufacturing machines, monitoring devices and peripheral devices)
- **Section7: Molding**
 - 7.1 General Molding Common Requirements
 - 7.2 Compression Molding
 - 7.3 Transfer Molding
 - 7.4 Injection Molding
- **Section8: Substrate Preperation**
- **Section9: Glossary**

Do you need more detailed information, we are the experts, let us know!
under schulung@topqm.de or in USA info@topqm.us

Where can I get the official English Purchasing the CQI-30 as a licensed version?

Under www.aiag.org you could order or buy it online

Further information and registration for our diverse AIAG CQI seminar program can be found at www.topqm.de in Europe, or in USA info@topqm.us in our extensive and up-to-date "CQI seminar and audit program"